

Date: Monday, 18/08/2008 3:45:48 PM  
 User: Julie Lecocq

## Process Sheet

TALMAR

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOWER PAD ASSY  
 Job Number : 41378  
 Estimate Number : 13417  
 P.O. Number :  
 This Issue : 18/08/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB674300135  
 First Issue : / / Type : SMALL /MED FAB Drawing Number : B6743001 P.40  
 Previous Run : 40068 Drawing Revision : B1  
 Written By : Due Date : 18/09/2008 Qty: 8 Um: Each  
 Checked & Approved By : NO 08.8.18  
 Comment : Est Rev:A 08-06-20 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S032 2024-T3 .032 sheet



Comment: Qty.: 0.4402 sf(s)/Unit Total : 3.5213 sf(s)  
 2024-T3 .032 sheet  
 batch: 108595 HB 8-8-21

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001-341  
 Dwg Rev: B1 HB 8-8-21  
 Prog Rev: B1  
 \*\*\*grain direction along 24.15" \*\*\*  
 2-Deburr if necessary HB 8-8-21

⑨

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 08/08/02 (9)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 1- counter sink rivet holes as per dwg

08/09/08 (9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER PAD ASSY

Job Number: 41378

Part Number: PB674300135

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Bend as per Dwg B67-43001

SB 08/09/09 (9)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/09 (49)

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M. 08/04/10 (4X)

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

8:50  
320°F  
9:20

M. 08/04/13 (4X)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/09/15 (9)

11.0

MS20426AD34

RIVET



Comment: Qty.: 14.0000 Each(s)/Unit Total: 112.0000 Each(s)

RIVET

batch:

M105978

126

12.0

MS21075L3

Nutplate



Comment: Qty.: 7.0000 Each(s)/Unit Total: 56.0000 Each(s)

Nutplate

batch:

M109068

63

08/09/15 (9)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER PAD ASSY

Job Number: 41378

Part Number: PB674300135

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
1- Assemble as per dwg B67-43001

*CS 08/09/15 (9)*

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*S 08/08/15 (2)*

15.0

PG

PURCHASING



Comment: PURCHASING  
SEND TO TALMAR FOR FOAM AND FABRIC

*7/0:7171*

*CS 08/09/16 (9)*

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage

*CS 08/09/07 (9)*

17.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*S 08/09/30 (49)*

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: ST 510

*JS 08/09/30 (29)*

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/10/02*

Job Completion



*MF 08-09-30*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

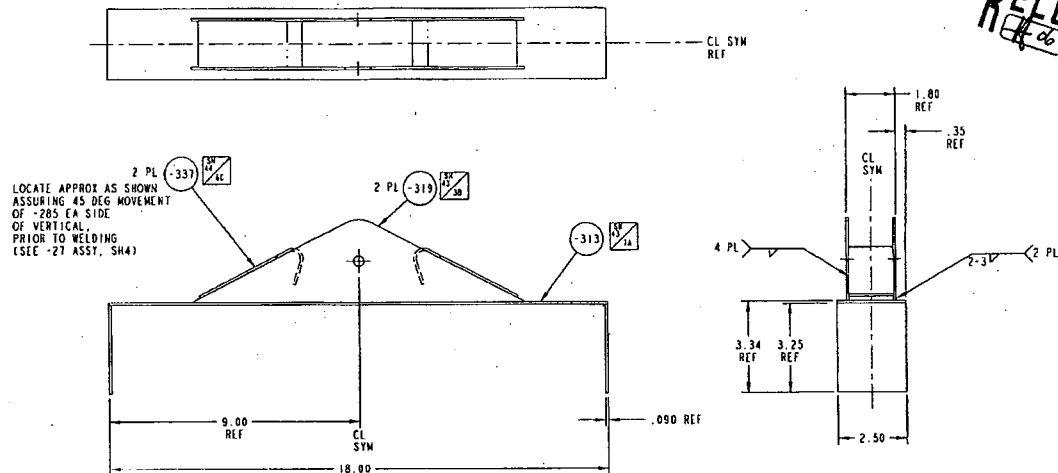
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

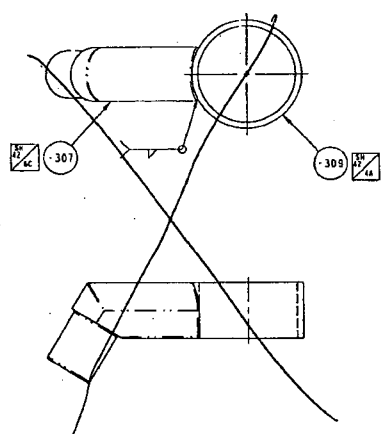
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

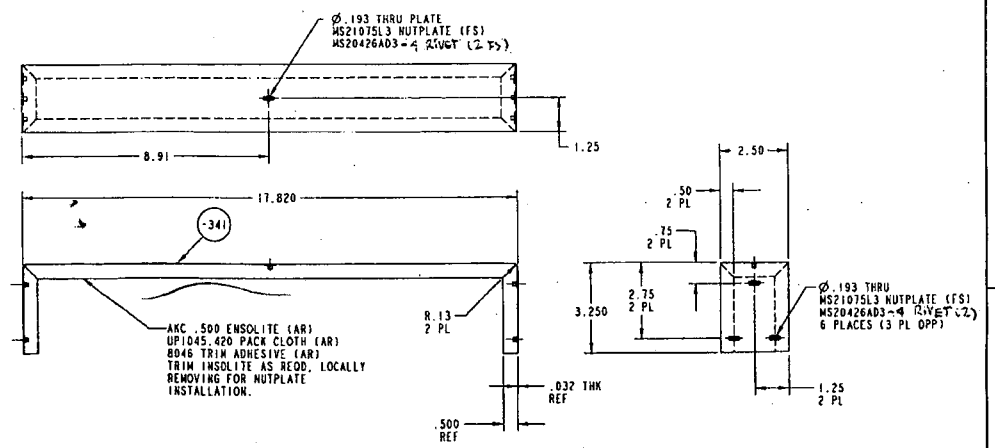
**RELEASED**  
26 JUL 70



① -29 BLADE POSITIONER WELDMENT  
SCALE 0.500



-25 TUBE GUIDE WELDMENT  
SCALE 1.000



① -35 LOWER PAD ASSY  
SCALE 0.500  
MATE FOR -341: .032 THK 2024-T3, 00-A-25074

**PREMIER AVIATION, INC.**  
2800 Aviation Parkway, Grand Prairie, Texas 75042  
ST111 CONF. INST. NO. 1000 NO. 1000  
0105UV8 B67-43001 81  
REMARKS: 40 43



**ORIGINAL**

NO. 41378  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY  
140

**SUPERSEDED BY**  
D440-1 & D440-3

PB 674 3001 -341

<b>X</b>	<b>First Article</b>	<b>Prototype</b>
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Measured by:	HB	Audited by:		Prototype Approval:	
Date:	8-8-21	Date:	08/08/22	Date:	1/7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



# PACKING SLIP

# TULMAR

# COPY

Packing Slip No.

**30213**

Ship Date

26-Sep-08

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
email: info@tulmar.com

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Call: Chantal Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21962	16-Sep-08	CDART100	Barney Bangs	
Customer PO Number	Ship Via	PPD/COL		
PO00007171	Pick-Up		R92- 30213	
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
Material Certification Required (Customer Supplied Parts)				
8421-109 Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A Lot No: BATCH0000000004 Qty: 9	9	EA	9	
8421-108 Dart Blade Fold Kit - Pad #9/ Drawing No: (Ref B67-43001-267 Rev B1) DWG Rev: NR Lot No: BATCH0000000003 Qty: 12	12	EA	12	
8421-107 Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR Lot No: BATCH0000000004 Qty: 20	20	EA	20	
8421-104 Dart Blade Fold Kit - Pad #5/ Drawing No: (Ref B67-43001-173 Rev B1) DWG Rev: A Lot No: BATCH0000000006 Qty: 20	20	EA	20	
8421-103 Dart Blade Fold Kit - Pad #4/ Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A Lot No: BATCH0000000004 Qty: 20	20	EA	20	

S  
08/09/08

*Handwritten signature*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

# COPY

Release Note No.  
**R92-30213**  
Ship Date  
26-Sep-08

Bill No:

**Dart Aerospace**  
270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

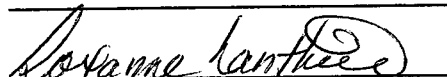
Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Call: Chantal Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

<b>Order No.</b> 21962	<b>Order Date</b> 16-Sep-08	<b>Customer No.</b> CDART100	<b>Sales Rep.</b> Barney Bangs
<b>Customer PO Number</b> PO00007171	<b>Ship Via</b> Pick-Up	<b>Packing Slip No.</b> 30213	
<b>Item No.</b> <b>Description</b>	<b>Qty</b>	<b>UOM</b>	<b>Qty Shipped/Returned</b>
<b>Lot No:</b> BATCH0000000003	<b>Qty:</b> 12		<b>Qty Backordered</b>

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

  
Authorized Inspector

09/26/2008

Date



# J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**  
**Fax: 613-632-2030**  
**Attention: Sandra Nadeau**  
**Fax From: Deanna Penner**

**EDMONTON**  
**HEAD OFFICE**  
12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

## Certificate of Conformance

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation: \_\_\_\_\_

**Oxford** is in compliance with the following standards:

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd  
**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))  
**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &  
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.  
**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283  
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,  
**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner  
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135  
[www.jennisfabrics.com](http://www.jennisfabrics.com)

Français: 1-888-66-ENNIS

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